

TOWNSHIP OFFICIALS OF ILLINOIS RISK MANAGEMENT ASSOCIATION

# RISK REMINDER

PARTNERING WITH TOWNSHIPS

# **Crosby Swivel Hoist Rings**

Crosby has sent out a lesson learned notification in the discovery of cracks in the bail of swivel hoist rings used for rigging.

#### **Manufacturer Communication**

<u>Crosby</u> identified a recall on swivel hoist rings (bail location) that were found to be <u>cracked</u>. These are identified as HR-125 and HR-125M swivel hoist rings.

Recommended action by the manufacturer is to inspect all Crosby swivel hoist rings in stock, both in use and in inventory and replace as necessary. The picture below is an example of the recall on the Crosby ring that they have issued. The rings are identified with the Production Identification Code (PIC) Y5C marked on the bail, or Z7C marked on the bolt. Also below are the product details from Crosby.

## **Part Number**

## **UNC Types**

1.5 inch (24,000lb) HR-125, Product Code 1016986 2.0 inch (30,000lb) HR-125, Product Code 1016997

#### Metric Types

M36 (11,000kg) HR-125M, Product Code 1016690 M42 (12,500kg) HR-125M, Product Code 1016701 M48 (13,500kg) HR-125M, Product Code 1016712

All rigging equipment should be inspected for any signs of cracks or deformation of the bail and attachment pins prior to use.

**Crosby Swivel Hoist Ring Bail** 

